| TECHNICAL DATA SHEET | | | | | | | |
|--------------------------------|---|----------------------|---|--|--|--|--|
| Manufacturer Name | SHEETSOL PVT. LTD, | | | | | | |
| | Raipur, Chhattisgarh, India-492 001. | | | | | | |
| Product Details | | | | | | | |
| Product Name | Sheetsol POE | | | | | | |
| Product Type | POE Encapsulant - Polymeric Material | | | | | | |
| Test Items | SS-UFC-T100 POE | | | | | | |
| Test / Parameter | Test Method | unit | Customer specification | | | | |
| Thickness | - | mm | 0.5080mm ± 10% | | | | |
| Density | ASTMD 792 | g/cm ³ | 0.88 | | | | |
| Thermal Shrinkage | 160 °C on glass plate for 5 % | | ≤3 | | | | |
| | min. | | | | | | |
| Tensile Strength | ASTM D638 MPa | | 12 ± 3 | | | | |
| Elongation at break | ASTM D 638 | % | ≥ 500 | | | | |
| Peel strength (Glass/Film) | ASTM D903 N/cm | | ≥70 | | | | |
| Peel strength (TPT/Film) | ASTM D903 | N/cm | ≥70 | | | | |
| Specific Heat | ISO22007 PART 2 | j/g. k | 1.96-2.01 | | | | |
| Optical Transmission | ASTM E424 SPECTROPHOTO | % | ≥91 | | | | |
| after curing | METER | | | | | | |
| UV Cut Off Wavelength | ASTM E424 SPECTROPHOTO METER | nm | 360 | | | | |
| Yellow Index | ΔΥΙ | - | ≤2 | | | | |
| Gel Content | ASTM D2765-01 | % | ≥50 | | | | |
| Refractive Index | ISO489 | | 1.49 | | | | |
| Volume Resistivity | ASTM D257 Ohm.cm | | 1.0 x 10 ¹⁶ | | | | |
| Water absorption | ISO 62-200805 | % | 0.10 | | | | |
| Lamination Parameters | | | | | | | |
| Evacuation Time | - | Minutes | 4 to 5 | | | | |
| Lamination Time | - | Minutes | 6 to 8 | | | | |
| Temperature | - | °C | 145 to 160 | | | | |
| Storage and Packing Details | | | | | | | |
| Storage Conditions | | | | | | | |
| Shelf Life | Recommended to use before 6 months from the date of manufacture | | | | | | |
| Declaration | | | | | | | |
| accredited laboratory tes | nity (DoC) Certifies that a con | sumer prod | luct has been tested by an ke sure it is fully operational and | | | | |
| Report No.02 | eport No.02 SS\LAB\220601-01 | | | | | | |
| Place: Raipur | Raipur | | | | | | |
| Date: 21/07/2023 | | Sign and Stamp | | | | | |
| Date: 21/07/2023 21 July, 2023 | | of Authorized Person | | | | | |
| | | | Girish Suthar: +91-9825244653 | | | | |